



## MADE SPECIFICATION WHITE BODY WALL TILES

### MATERIAL

White body wall tiles.

Classificate nel GROUP BIII GL CON Ev > 10%.

This material complies with all the requirements of UNI EN 14411 ISO 13006 APP. L

Made has all the variability of colour of nature itself, expressing the emotional charge of clay and earth, giving walls pure warmth, beauty and a new spontaneity. The large 40x120 cm size increases the impact of the tactile effects and the reduction in the number of joints naturally expands the impression of spaces. Made's three-dimensional surfaces explore geometric themes and sinuous patterns and decorate walls with subtlety and tactile elegance, with "carved" effects of great loveliness.

	COLOR	SIZES	SURFACE	THICKNESS
	RICE	<b>RECTIFIED</b> 45x120 (17 <sup>3/4</sup> "x47 <sup>1/4</sup> ")	<b>SATIN</b>	<b>11,5 MM</b>
	PINEAPPLE			
	GINGER			

### PRODUCTION PROCESS

Monoporosa tiles obtained by dry pressing a compact white body mix consisting of choice clays. The surface is glossy glazed. The colours are obtained using high-purity colorant oxides. The decoration is obtained using the innovative digital technology which provides a peerless appearance, re-creating the countless vein patterns of marble with high definition and extremely precise details. The tiles are fired in single-layer roller kilns at a temperature around 1,140°C.

Size .....

Finishes .....

Color ..... Type .....



## MADE



WALL

### TECHNICAL TABLE WHITE BODY WALL TILES

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX L GROUP BIII GL CON Ev > 10%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	PRODUCT VALUES	
 Sizes	EN ISO 10545-2	N ≥ 15 cm		
			(%)	(mm)
		Length and width	±0.6	±2.0
		Thickness	±5.0	±0.5
		Linearity	±0.5	±1.5
		Wedging	±0.5	±2.0
		Warpage	±0.5	±2.0
		Centre curvature	±0.5	±2.0
		Edge curvature	±0.5	±2.0
		Warpage	±0.5	±2.0
		Surface quality	95% of tiles with no visible flaws	
 Water absorption %	EN ISO 10545-3	Eb >10%	Conforming	
 Modulus of rupture  Breakage resistance	EN ISO 10545-4	sp. > = 7,5 mm: min 12 N/mm <sup>2</sup> sp. > = 7,5 mm: min 600 N	Conforming Conforming	
 Thermal expansion coefficient	EN ISO 10545-8	Stated value	7 MK <sup>-1</sup>	
 Thermal shock resistance	EN ISO 10545-9	* Testing method available	Resistant	
 Glaze crazing resistance	EN ISO 10545-11	* Testing method available	* Resistant	
Resistance to low concentrations of acids and alkali		Stated value	Resistant	
 Resistance to domestic chemicals and additives for swimming pools	EN ISO 10545-13	GB min.	Conforming	
 Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Classe 3 min.	Conforming	